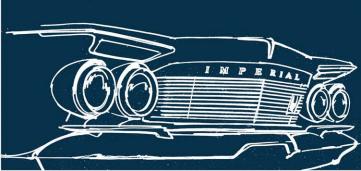


IMPERIAL OF

AMERICA'S MOST CAREFULLY BUILT CAR

Imperial's long-admired classic look has never been more briskly interpreted. The basic Imperial concept ... simplicity, dignity, totally integrated design ... is still much in evidence for 1961, but a number of arresting new accents set the car brilliantly apart from its predecessors. • The clean, youthful line is still the hallmark, but an imaginative grille and headlamp treatment give it fresh elegance. The Imperial evolution is by no means limited to styling, however. This year's car benefits, also, from a great deal of engineering progress, and from production and testing techniques even more precise and demanding than those which made last year's Imperial the most carefully built car in America. In this brochure is as complete a story of Imperial's excellences as words and pictures can tell. The rest (and most exciting), you'll learn only at an Imperial wheel.









THE IMPERIAL CUSTOM

The Imperial Custom is a thoroughly luxurious automobile . . . yet it doesn't demand that you accept luxury as the only measure of its competence. Imperial shows great concern for passengers . . . gives them generous room and comfort . . . gives them full-volume foam rubber padding to lean back into . . . lets them in and out easily through the broad, high doors . . . floats them smoothly over any road surface. If but Imperial is every bit as much a driver's car. Its driver's seat has a high back that supports you from neck to hips . . . a squared off steering wheel that lets you see more of the road, gives you more room between lap and wheel . . . an instrument panel that's a masterpiece of clarity, panelescent lighting which shows all gauges as clearly by night as by day. Imperial is a driving car. Year after year automotive writers choose Imperial as the most drivable, maneuverable, obedient car in America. No other fine car steers so accurately, stops so surely, gives its driver so keen a sense of control. The Imperial Custom is luxury . . . in its most fastidious sense. But it is vastly more . . . as an hour at the wheel will show you.

STANDARD EQUIPMENT: Constant-Control power steering. Total-Contact power brokes: Torquefiste automatic transmission with pushbutton drives selector. Dual headlamps. Air-foam padded seat cushions, front and rear. Full-valume air-foam seat backs, front and rear. Arm rest rear center, Panelescent instrument lighting. Padded safety steering wheel. Safety cushion instrument panel. Corpset floor covering. Yanity mirror. Ostide left rear-view mirror. Till-type interior rear-view mirror. Interior lights, actuated by front and rear doors. Map light. Luggage compartment light. Back-up lights, thand brake warning signal. Step-on parking broke. Variable-speed electric windshield wipers. Windshield washer, Electric clock. Cowl freshair intoke, Four-barrel corburetor. Full-flow oil filter. Ultra-fine fuel filters. Aluminized dual exhausts. Landau roof. Factory under-

Imperial Custom two-door Southampton in Midnight Blue Imperial Custom four door Southhampton in Autumn Russett

coating and hood insulation pad. Tubeless tires. Safety-rim wheels.



The care with which Imperial interior leathers are worked is typical of the patient handcrafting that makes Imperial America's most carefully boilt car. The leather is stored in high-humidity rooms to keep it supple. All cutting and filting is done by hand, a piece at a time. And hundreds of hides may be inspected to insure perfect color match in each car.

Hand-tailored interiors for 1961 allow you to furnish your Imperial by the same standards you set for your home. New fabrics have a higher nylon content to achieve a softer shear and feel and to make them were more resistant to wear and solining ... and they, along with the supple leathers, are available to match or contrast with all the new exterior colors.





Imperial seats and seat backs are crafted with the same skill and patience used by fine furniture craftsmen. Foam rubber is lavishly used to assure your comfort even on the longest trip. Seat backs, for instance, are made entirely of foam rubber, five soft inches thick. And uphalstery fabrics are shrink-fitted with live steam so they stay taut and wrinkle-free for as long as you keep the car.

The Imperial Crown gives you even more luxuries and conveniences than are available in the Custom (the full list is opposite). But more significant than the differences between models is the one great excellence they share: The manner of their building and assembly. Imperials are built in only one plant. They come from the most deliberate assembly line in the automobile industry. Nothing is hurried. The only pressure is on excellence. Skilled auto craftsmen work almost as if the car they're now concerned with was the only one they'd build that day. There's time to adjust doors so they close flat and true . . . time to hand fit windows, hand rub Imperial's glowing finish, install the rich interiors, hand tailor upholstery. • And there's time to prove and inspect. One in every ten men in our plant is an inspector. More than six hundred tests and probes are regularly scheduled, carried out and reported on every car we build. Every Imperial is thoroughly road-tested, re-examined and adjusted before it can be shipped. The excellence of every Imperial we build is guarded by a complete, pre-planned, integrated, one-car-at-a-time inspection program.

STANDARD EQUIPMENT: Power window lifts. Six-way power seat. Constant-Control power steering. Total-Contact power brakes. TarqueFlite automatic transmission with pushbutton drive selector. Dual headlamps. Air-foam padded seat cushions, front and rear. Full-volume air-foam seat backs, front and rear, Center arm rest, rear, Center arm rest, front (4-door Southampton only), Panelescent instrument lighting, Padded safety steering wheel, Safety cushion instrument panel. Carpet floor covering. Vanity mirror. Outside left rearview mirror. Tilt-type interior rearview mirror. Interior lights, actuated by front and rear doors, Map light, Luggage compartment light, Back-up lights. Hand brake warning signal, Step-on parking brake. Variable-speed electric windshield wipers. Windshield washer. Electric clock. Cowl fresh-air intake. Four-barrel carburetor. Full-flow oil filter. Ultra-fine fuel filters Aluminized dual exhausts. Landau roof, Factory undercoating and hood insulation pad. Tubeless tires, Safety-rim wheels,

THE IMPERIAL CROWN

Every Imperial passes through this torrential, artificial rainstorm to prove its weathertightness. 420 gallons a minute, sprayed from all angles at high pressure is far more severe

than any natural rainstorm. In addition, cars are selected at random for special weather tests in a static spray chamber where water pressure is even more intense.





THE **IMPERIAL** CROWN CONVERTIBLE



Imperial sub-assemblies must pass rigid inspections even though all their component parts have already passed their tests. Completed instrument panels, for instance, are checked for operation and then are calibrated against precision standards before being installed in the car. Accurate instrumentation is another benefit you get in America's most carefully built car.

You can't deny it. It is rakish . . . has verve and snap and eagerness. But there's a goodly measure of Imperial dignity in it, too . . . the assured, impressive classic look. The truth is, the Imperial Convertible is every bit as much a sedate Sunday morning car as it is a gay Saturday picnic car. And it shares with its fixed-top sisters a method of patient hand assembly that makes Imperial America's most carefully built car. The top, for example, is not stitched. The panels which form the top are "welded" together to form a single unpierced shield. Imperial Convertible interiors are all top-grain leather . . . especially milled to make it soft and pliable. Imperial leather workers are so insistent on perfection that they discard about a quarter of each prime hide as being below their standard. In every man's lifetime there should be at least one convertible. If this is to be your first, you'll be glad you waited. If you've already had yours,

you may suddenly feel one isn't quite enough.

Imperial's convertible top stays weather-tight because it has no stitches. Every seam is electronically bonded, forming a closure that is actually stronger than the top material itself. And each top is hand fitted to its frame by an expert two-man team to remain tight, wrinkle-free and quiet. Black or white tops are available to complement your choice of exterior body colors.





THE **IMPERIAL** LE BARON

This is, by off measure, the most exclusive car now being much in America. You won't see the Lifters on the states in great members, simply because a car of such imaging and exoflerer can't be produced by the small production line methods. It flows inch of every Lellanus is about improved for the sixtee flow before a flow of point is applied. A lin tweeters are individually hand cor and band fixed with the world's times broughfully and bushess, in a controlly hazad areas of colors. * In frequent include, so standard equipment, just about every protoniesser set invasted for automobiles. * In "som sa" me window is not only a handsome styling detection, but it alleads welcome

privacy to pessengere. * The Leffacos in the finish of Associaci near carefully built care.

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IMPERIAL LUXURIES

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POWER DOOR LOCKS after all the dam in the car to be halled from the drivery. war . . . a special comfort when these are children among your passengers.

POWER WINDOWS AND POWER VENTS give the driver count over all windows in the car. Power windows are standard equipment on the Conen activiboth power windows and power come are standard with the LeParen.

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SEX WAR POWER SEAT more you up and down, forward and back and tills you forward and back. The 6th custod, by disfring your stating position and brancing farigue, is especially welcome on long trips. Standard on Leffactor.

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PLITE SWEEP DECK LID adds a grass now of beauty to Imperial's already distincthe neward ording. The may take it on any Imperial you cheese.

A CHALLENGE No book can describe all the majestic power ...

or the subtle nuances . . . of a great symphony. Nor can a book completely describe an automobile. Therefore, this challenge: Drive an Imperial as you would drive your present car. Compare it by any standards you deem valid with any car you choose. Know Imperial. We rest our case on your personal evaluation.

SPECIFICATIONS

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